

## ABOUT US

Ramtech Overseas, Inc. is a US corporation that was established in 1987.

Since inception our focus has been on exporting synthetic resins (PVC, EVA, PE, PP & PS) from U.S. Petrochemical producers.

In 2012, we started exporting PVC and CPVC Cements, Primers, and Cleaners under our trade name **RAMOLENE™**.

Our product line is manufactured in the U.S. and has been well received by all our customers.

We export products worldwide with a strong presence in the MENA region (Egypt, Jordan, Lebanon...), Turkey, Russia, Ukraine & Pakistan.

## OUR MISSION & VALUES

*“Our mission is to develop positive relationships that make a difference. We provide outstanding products and exceptional services by upholding the highest integrity and standards. We value our stakeholder’s opinions and are fully dedicated to address their needs and requirements.”*

### Ramtech Overseas, Inc.

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MADE IN U.S.A.



## RAMTECH OVERSEAS, INC.



**PVC CEMENT**

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**CPVC CEMENT**

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**PRIMER**

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**CLEANER**

## INTRODUCTION

### What is Solvent Cement?

PVC solvent cement, sometimes referred to as PVC cement, PVC Glue or PVC Solution is an adhesive-like substance used to join (glue) two pieces of PVC together. It is used to join fittings to PVC pipe or/and individual pieces of PVC pipe to each other.

The most common plastic pipe and fitting that can be solvent welded are:

**PVC** (Polyvinyl Chloride, vinyl, uPVC)  
**CPVC** (Chlorinated Polyvinyl Chloride)

### What is Pipe Cleaner?

Pipe Cleaner is a mixture of solvents used to clean dirt, grease, and foreign material on the surface of the pipe and fitting. It is very important that the surface of the pipe and the inside of the fitting is very clean and free of all foreign material to make a leak proof joint.

## CEMENT TYPES AND BODIES (GRADE)

There are three basic types of Solvent Cements:

*PVC used on PVC pipe & fitting (Usually cold-water systems)*  
*CPVC used on CPVC pipe & fitting (Usually hot-water Systems)*

Above cements can be divided into three categories or grades:

**Regular Body** thickness of cooking oil  
**Medium Body** thickness of heavy duty engine oil  
**Heavy Body** thickness of syrup or honey

## PVC / CPVC CEMENT & CLEANER PACKING

SIZE	UNITS / CARTON	WEIGHT / CARTON
1/4 Pint / 4 Fluid Oz / 118 ml	24	9.5 Lbs / 4.31 Kg
1/2 Pint / 8 Fluid Oz / 237 ml	24	17 Lbs / 7.71 Kg
1 Pint / 16 Fluid Oz / 474 ml	12	17.5 Lbs / 7.94 Kg
1 Quart / 32 Fluid Oz / 946 ml	12	29.5 Lbs / 13.38 Kg

## PVC CEMENTS

**605**  
**PVC Cement**  
 Regular Bodied



**Color** Clear  
**Appearance** Liquid  
**Body** Regular  
**Set Time** Fast  
**Shelf Life** 2 years

**Application** Potable Water, Irrigation, Drain, Waste, Vent, Electric Conduit  
**Good for** 4" diameter pressure, 6" diameter non-pressure  
**Available** 1/4 Pint, 1/2 Pint, Pint, Quart (118ml, 237ml, 474ml, 946ml)

**616**  
**PVC Cement**  
 Medium Bodied



**Color** Clear  
**Appearance** Liquid  
**Body** Medium  
**Set Time** Fast  
**Shelf Life** 2 years

**Application** Potable Water, Irrigation, Drain, Waste, Vent, Electric Conduit  
**Good for** 8" diameter pressure, 10" diameter non-pressure  
**Available** 1/4 Pint, 1/2 Pint, Pint, Quart (118ml, 237ml, 474ml, 946ml)

**626**  
**PVC Cement**  
 Heavy Bodied



**Color** Clear  
**Appearance** Liquid  
**Body** Heavy  
**Set Time** Medium  
**Shelf Life** 2 years

**Application** Potable Water, Irrigation, Drain, Waste, Vent, Electric Conduit  
**Good for** 12" diameter pressure, 14" diameter non-pressure  
**Available** 1/4 Pint, 1/2 Pint, Pint, Quart (118ml, 237ml, 474ml, 946ml)

**617**  
**PVC Cement**  
 Heavy Bodied



**Color** Gray  
**Appearance** Liquid  
**Body** Heavy  
**Set Time** Medium to Slow  
**Shelf Life** 2 years

**Application** Potable Water, Irrigation, Drain, Waste, Vent, Electric Conduit  
**Good for** 12" diameter pressure, 14" diameter non-pressure  
**Available** 1/4 Pint, 1/2 Pint, Pint, Quart (118ml, 237ml, 474ml, 946ml)

## CPVC CEMENTS

**629**  
**CPVC Cement**  
 Medium Bodied



**Color** Orange  
**Appearance** Liquid  
**Body** Medium  
**Set Time** Fast to Medium  
**Shelf Life** 2 years

**Application** Potable Water, Irrigation, Drain, Waste, Vent, Electric Conduit, Hot and Cold Water  
**Good for** 6" diameter pressure, 8" diameter non-pressure  
**Available** 1/4 Pint, 1/2 Pint, Pint, Quart (118ml, 237ml, 474ml, 946ml)

**614**  
**CPVC Cement**  
 Heavy Bodied



**Color** Orange  
**Appearance** Liquid  
**Body** Heavy  
**Set Time** Medium  
**Shelf Life** 2 years

**Application** Potable Water, Irrigation, Drain, Waste, Vent, Electric Conduit, Hot and Cold Water  
**Good for** 12" diameter pressure, 14" diameter non-pressure  
**Available** 1/4 Pint, 1/2 Pint, Pint, Quart (118ml, 237ml, 474ml, 946ml)

## CLEANERS

**620**  
**Pipe Cleaner**



**Color** Clear  
**Appearance** Liquid  
**Shelf Life** Unlimited

**Application** PVC, CPVC, ABS and Styrene pipes and fittings  
 All weather, all sizes  
**Available** 1/4 Pint, 1/2 Pint, Pint, Quart (118ml, 237ml, 474ml, 946ml)

## BRUSH IN CAP

All Products



**Included:** All 1/4 Pint, 1/2 Pint, 1 Pint & 1 Quart cans with brush in cap

**Packaging:** 1/4 Pint & 1/2 Pint 24 per carton, 1 Pint & 1 Quart 12 per carton