



Typical Application

Large Shipping Containers, Open Head Pails

Product Description

Ramolene HDIM 53690 is high density copolymer with a narrow molecular weight distribution that provides high impact strength and good processing stability.

Typical Properties	English Unit	SI Unit	ASTM
Physical			
Melt Flow Rate (190 °C / 2.16 kg)	6.9 g/10 min	6.9 g/10 min	D1238
Density (23 °C)	0.953 g/cm ³	0.953 g/cm ³	D1505
Bulk Density	38 lb/ft ³	609 kg/m ³	D1895
Spiral Flow	8.8 in	22.4 cm	Producer Method
Mechanical Stress & Impact			
Flexural Modulus 1% Secant	172,000 psi	1,187 MPa	D790
Flexural Modulus 2% Secant	142,000 psi	980 MPa	D790
Flexural Young's Modulus	187,000 psi	1,290 MPa	D790
Tensile Modulus (1% Secant)	111,000 psi	766 MPa	D638
Tensile Young's Modulus	132,000 psi	911 MPa	D638
Tensile Stress/Strength at Break (23 °C)	3,170 psi	22 MPa	D638
Tensile Stress/Strength at Yield (23 °C)	3,950 psi	27 MPa	D638
Tensile Elongation at Break (23 °C)	1,240 %	1,240 %	D638
Tensile Elongation at Yield (23 °C)	11 %	11 %	D638
Notched Izod Impact Strength (23 °C)	0.9 ft-lb/in	48.0 J/m	D256
Unnotched Impact Strength (-18 °C)	No Break	No Break	D4812
Hardness			
Durometer Shore Hardness (Shore D)	70	70	D2240
Thermal			
Vicat Softening Temperature	261 °F	127.2 °C	D1525
Low Temperature Brittleness, F ₅₀	< -105 °F	< -76 °C	D746
Deflection Temperature Under Load (66 psi)	158 °F	70.0 °C	D648
Melting Temperature	268.2 °F	131.2 °C	D3418
Crystallization Temperature	240.4 °F	115.8 °C	D3418

All tests were run under laboratory conditions, ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of Ramtech's products must be guided by the user's own methods for selection of proper formulation. RAMTECH OVERSEAS, INC. disclaims any responsibility for misuse or misapplication of its products. Ramtech makes no warranty of merchantability and there is no warranty that goods supplied shall be fit for any particular purpose.