



Basic Rules of Joining PVC Pipes & Fittings

- cut pipe square
- apply primer
- apply liberal coat of cement to pipe while primer is still wet
- apply normal coat to fitting while primer is still wet
- (outside of pipe and inside of fitting must be softened and made semi fluid)
- while cement is wet inset pipe into fitting while rotating (twisting) pipe 1/8 to 1/4 turn
- push pipe all the way to the bottom of fitting
- do not rotate pipe after it has reached the bottom of fitting
- hold pipe and fitting together for minimum 30 seconds – large pipe a lot longer. (do not let pipe get pushed out)
- do not handle assembly until cement has set
- do not assemble partially cured pipe and fitting, cut pipe, dispose of fitting and start over.